

A comprehensive range of products that provide comfort and convenience in countless ways

SONGWON offers an extensive range of polymers. "Solution" (thermosetting and/or thermoplastic) polyurethanes (PUs), thermoplastic polyurethanes (TPUs) and polyester diols, based on esterification technology are used in ink binders, adhesives, and other applications requiring solution PUs and TPUs.

Super absorbent polymers (SAPs) are suitable for applications where high water absorbance and excellent stability, regardless of heat and light, is required.



Super Absorbent Polymers (SAPs)

Super absorbent polymers (SAPs) can absorb and retain extremely large amounts of a liquid relative to their own mass.

SONGWON Super absorbent polymers exhibit quick, high water absorbency and excellent stability, regardless of heat and light.

SAPs only swell aqueous solutions and does not easily release absorbed liquid, even under pressure.

The SAPs range is suitable for applications such as disposable diapers, incontinence pads and sanitary napkins, as well as water-holding agents for the cable industry, construction, packaging, and more.



Product range selection guide

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HI-SWELL™ HS-700	Fairly small particle size									
HI-SWELL™ HS-3500	Very small particle size									
HI-SWELL™ HS-1000M	Average size, lower hydrolysis									
HI-SWELL™ HS-770	Fairly large particle size for baby diaper									
HI-SWELL™ HS-701S	Fairly high absorbency									
HI-SWELL™ HS-740S	Fairly high absorbency									
HI-SWELL™ HS-1000	General type									
HI-SWELL™ HS-300L	Fine particle distribution									
HI-SWELL™ HS-740	Fairly high AUL (Absorbency Under Load)									
HI-SWELL™ HS-500	Lower residual monomer content Lower extractability (lower dissolving substance)									
HI-SWELL™ HS-1500V	Fairly small size for baby diaper Faster absorbency									
HI-SWELL™ HS-800	Fairly small particle size for baby diaper Faster absorbency									
HI-SWELL™ HS-1000L	Big particle size for special type									



		Moisture Content (%)	Retention Capacity (g/g)	Absorbency (g/g)	Absorbency 1 (g/g) (water)	Absorbency 2 (g/g) (NaCl)	AUL (0.3psi) (cc/g)
HI-SWELL™ HS-700 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 8	> 25	> 40	-	_	> 22
HI-SWELL™ HS-3500 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		<8	> 25	> 40	-	-	> 22
HI-SWELL™ HS-1000M Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 15	> 35	_	_	> 18
HI-SWELL™ HS-770 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 33	> 55	-	-	> 26
HI-SWELL™ HS-701S Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 31	> 50	-	-	> 28
HI-SWELL™ HS-740S Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 36	> 65	-	-	> 21
HI-SWELL™ HS-1000 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW	HO OO ONa	< 6	> 33	> 55	-	-	> 26
HI-SWELL™ HS-300L Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 35	> 55	_	-	> 25
HI-SWELL™ HS-740 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 30	> 50	_	_	> 29
HI-SWELL™ HS-500 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 31	> 50	_	_	> 26
HI-SWELL™ HS-1500V Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 33	> 55	_	_	> 26
HI-SWELL™ HS-800 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 6	> 30	> 48	-	-	> 29
HI-SWELL™ HS-1000L Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW		< 12	-	-	150 ± 50	23 ± 7	-

Bulk Density (g/cc)	Flowability (sec)	Residual Monomer (ppm)	Dissolving Substance (%)	Absorbing Speed (sec)	AUL (0.7psi) (cc/g)	Particle Distribution (%)	
0.56 ± 0.05	-	< 300	_	< 20	_	850 µm on < 1 850~150 µm > 80 150 µm pass < 10	HI-SWELL™ HS-700 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.52 ± 0.05	-	< 300	_	_	_	850 μm on <1 850~150 μm < 45 150 μm pass > 40	HI-SWELL™ HS-3500 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.57 ± 0.05	< 25	_	-	=	=	850 µm on < 5 850~500 µm > 25 500~150 µm 30~80 150 µm pass < 7	HI-SWELL™ HS-1000M Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 18	< 60	_	850 µm on < 2 850 ~ 500 µm > 40 500 ~ 150 µm 40 ~ 65 150 µm pass < 5	HI-SWELL™ HS-770 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 15	< 60	_	850 µm on < 2 850 ~ 500 µm > 25 500 ~ 150 µm 50 ~ 75 150 µm pass < 7	HI-SWELL™ HS-701S Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 20	< 60	> 12	850 µm on < 2 850~500 µm > 30 500~150 µm 40~70 150 µm pass < 5	HI-SWELL™ HS-740S Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 18	< 60	_	850 µm on < 2 850 ~ 500 µm > 25 500 ~ 150 µm 50 ~ 75 150 µm pass < 7	HI-SWELL™ HS-1000 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 16	< 60	_	850 µm on < 2 850 ~ 500 µm < 35 500 ~ 150 µm 60 ~ 80 150 µm pass < 5	HI-SWELL™ HS-300L Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 16	< 60	> 18	850 μm on < 2 850 ~ 500 μm > 25 500 ~ 150 μm 50~75 150 μm pass < 5	HI-SWELL™ HS-740 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 10	< 60	-	850 μm on < 2 850 ~ 500 μm > 25 500 ~ 150 μm 50 ~ 75 150 μm pass < 7	HI-SWELL™ HS-500 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 18	< 35	-	850 μm on < 2 850 ~ 500 μm < 20 500 ~ 150 μm 70 ~ 90 150 μm pass < 7	HI-SWELL™ HS-1500V Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
0.6 ± 0.05	< 25	< 300	< 10	< 25	-	850 μm on < 2 850~500 μm < 5 500~150 μm 80~99 150 μm pass < 7	HI-SWELL™ HS-800 Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW
-	-	_	-	-	-	4,750 μm on <1 4,750~850 μm > 94 850 μm pass < 6	HI-SWELL™ HS-1000L Sodium polyacrylate, crosslinked CAS NO. 9003-04-7 PW



Standard Packaging

• SAPs: 20 kg Paper Bag

700 kg Big Bag 750 kg Big Bag

800 kg Big Bag (only for domestic market)

Key to Abbreviations of Physical Forms

• PW: Powder

• SB: Semi Bead

• SL: Solid

• **FF:** Free Flow

• **DW**: Dispersion

• MB: Micro Beads

• FC: Fusion Crystal

• LQ: Liquid or Molten

• **BD:** Beads

• **DF**: Dust Free Flow

• **CP:** Crystalline Powder

• PS: Pastilles

• GR: Granule

• FG: Fine Grind

• VL: Viscous Liquid



Transport and Storage

As a general guideline, we recommend storing the products mentioned in this brochure in their original sealed containers in a cold and dry place. For more detailed information on a specific product, please refer to the corresponding **Technical Data Sheet.**

By law, a number of chemical products must be labeled in respect of transport, storage and handling. Thus corresponding care is a prerequisite for their appropriate handling. Furthermore, local legal regulations may apply.

Detailed information is given in the respective **Safety Data Sheets.**

About SONGWON Industrial Group

SONGWON, which was founded in 1965 and is headquartered in Ulsan, South Korea, is a leader in the development, production and supply of specialty chemicals.

The second largest manufacturer of polymer stabilizers worldwide, SONGWON operates group companies all over the world, offering the combined benefits of a global framework and readily accessible local organizations.







For further information, please go to:

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SONGWON provides customers with warranties and representations as to the chemical or technical specifications, compositions and/or the suitability for use for any particular purpose exclusively in individual written agreements.

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