SONGSTAB™ Liquid mixed metal stabilizers for flexible suspension PVC

# SONGWON is a leading specialist in stabilizers for PVC.

Heat stabilizers are essential to ensure the resistance of suspension PVC flexible formulations during extrusion or calendering.

To meet today's EHS requirements and the demand for low odor stabilizer solutions for sensitive S-PVC flexible PVC applications, SONGWON has developed a range of high performance liquid Barium Zinc (Ba-Zn) stabilizers that are free from phenol and para-tert-butyl benzoic acid (p-TBBA).



# SONGWON – Extensive experience in stabilizers for the PVC industry

### SONGSTAB™ BaZn stabilizers in a nutshell



Suitable for sensitive extrusion and calendering applications, e.g. flooring, packaging, films, advertising foils and hoses

Cutting edge quality

### Proven reliability



More than 50 years' manufacturing experience in South Korea

Global sales organizations and distribution channels in Asia, Europe, North America and Middle East

### Comprehensive technical expertise



Dedicated PVC testing laboratory in South Korea

Development and supply of tailor-made PVC stabilizer solutions

### Strong commitment



Continuous innovation to meet new PVC industry standards

High emphasis on environmentally compatible solutions

Development of phenol and p-TBBA free BaZn stabilizers for flexible suspension PVC and PVC plastisols

# Performance of SONGSTAB<sup>™</sup> BZ-L500 and SONGSTAB<sup>™</sup> BZ-L501 in calendering and extrusion applications

ǿ SONGSTAB™ BZ-L184: SONGWON general grade

- Ø SONGSTAB™ BZ-L500: p-TBBA free & phenol free stabilizer
- Ø SONGSTAB™ BZ-L501: p-TBBA free stabilizer

SONGSTAB<sup>™</sup> BZ-L184 is a general-purpose BaZn stabilizer that is used as reference material and can be substituted by higher performance SONGSTAB<sup>™</sup> BZ-L500 and SONGSTAB<sup>™</sup> BZ L501, which confer outstanding heat stability to flexible S-PVC.

Other specific CaZn and BaZn are available on request to meet your requirements.

### Transparent flexible S-PVC formulation

	Formu	Two roll mill condition			
PVC (P=1000)	DOP [phr]	ESBO [phr]	Stabilizer [phr]	Roll temp. (°C)	Mixing time (min)
100	20	3	3	185	3

### Static heat stability

	Original	10 min	20 min	30 min	40 min	50 min	60 min	70 min
Competitor A								
Competitor B								
SONGSTAB™ BZ-L184					-			
SONGSTAB™ BZ-L500								
SONGSTAB™ BZ-L501								0.27

### Opaque flexible S-PVC formulation

Formulation					Two roll mill condition			
PVC (P=1000)	DOP [phr]	ESBO [phr]	TiO2(R)[phr]	Stabilizer [phr]	Roll temp. (°C)	Mixing time (min)		
100	20	3	10	3	185	3		

### Dynamic heat stability (190°C)

	Original	5 min	10 min	15 min	20 min	25 min	30 min	35 min
Competitor A								
Competitor B		-	R - 1					
SONGSTAB™ BZ-L184					ą			
SONGSTAB™ BZ-L500								
SONGSTAB™ BZ-L501								







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