



## Adhesives & Sealants

Long-lasting protection  
against degradation  
caused by light and heat.



# SONGWON offers a broad range of coating, adhesive and sealant stabilizers

**Although often invisible, adhesives and sealants are part of our daily lives. They ensure that our food is packaged and advertised safely, that our houses are wind- and waterproof, and that our communication and mobility needs are served in safe and efficient ways. Thousands of everyday items such as mobile phones, washing machines, personal hygiene products, shoes, clothing, building products, batteries, automobiles, trains, ships and airplanes are nowadays only practicable thanks to the use of high-performance adhesives and sealants.**

SONGNOX® CS antioxidants and SONGSORB® CS UV absorbers & light stabilizers for durability

A broad range of chemistries and polymeric organic materials is required to cover the myriad bonding parameters of adhesives and sealants. Polymers and organic materials have an inherent tendency to change properties and degrade throughout their value chain

– from manufacturing, processing, transportation and storage right to end use. Stabilizers are key elements for the formulation of top-class coatings, adhesives and sealants.



# STRONG

lasting protection

## The most important adhesive technologies

### Acrylic

Acrylic chemistry provides a highly versatile platform for the creation of adhesives and sealants. It is mostly used for water-based acrylic dispersion adhesives for paper, wood and pressure-sensitive applications. Solvent-based acrylic adhesives provide high-performance characteristics thanks to higher molecular weights and crosslinking mechanisms. Reactive acrylics can be used in 1K anaerobic cure systems or as liquid adhesives that crosslink under UV radiation. 2K acrylic adhesives enable structural bonding through peroxide-induced crosslinking.

### Polyurethane

Polyurethane, a reaction product of polyalcohols (polyols) and multifunctional isocyanates, offers numerous options for the creation of adhesive systems. Typical applications are solvent- or water-based thermoplastic polyurethane solutions/dispersions for film lamination processes or shoe construction. 1K moisture-cure polyurethane systems are available as liquids, hot-melt adhesives or paste-like sealants. Application areas range from load-bearing wood, textile bonding and furniture manufacturing to glass bonding for automotive and construction end uses. In applications where no moisture is available, for example composite panels or metal working, polyurethane 2K types come into play. Their exceptional versatility makes them suitable for end uses ranging from very soft and flexible products to highly resilient products and even structural applications.

### Hot melts

Hot melts, a type of adhesive that covers several different polymer classes, are applied at the molten stage. Depending on their composition, they can be heat-activated, pressure-sensitive, or moisture- or UV-crosslinkable. Hot melts are formulated from various polymer platforms, for example from olefinic polymers and copolymers, or from styrene-, isoprene- or butadiene-block copolymers (SBC). Alternatively, hot melt adhesives can be based on polyurethane or acrylic chemistry. Free of solvents and water, they are suitable for a broad variety of applications, ranging from paper, packaging, foam bonding, medical devices and hygiene products to automotive interior materials.

### Silane-modified polymers

Modification of polymer backbone structures with a reactive silane group provides the industry with a class of materials with numerous valuable features. Polyether or polyurethane backbones are end-capped with silanes to form polymers that can be formulated to produce room-temperature, moisture-cure sealants, adhesives and coatings. These can be used to manufacture isocyanate-free 1K or 2K products for building, construction, roofing, marine and transportation applications, thanks to the availability of materials and the variety and versatility of formulation options.

### Epoxies

Epoxy adhesives are the products of choice when it comes to high-temperature performance requirements. Epoxies can be formulated as liquids, pastes, films or solids and are suitable for 1K or 2K room-temperature curing or 1K hot-cure systems. Performance characteristics are dictated by the choice of epoxy resins or mixtures thereof and the reaction mechanism. Curing agents include primary and secondary amines, polyamides, polythiols and anhydrides. Epoxy systems exhibit high adhesion and very high shear strength, forming rigid structural bonds with a broad range of substrates. Application areas include automotive, marine, aerospace, construction, composites, electronics and optical instruments.

### A wide array of bonding solutions

The adhesive systems described above are just some of the options available today. Numerous niche technologies have been developed for the broad variety of applications. Working together with customers, SONGWON's research and development teams design specific solutions to support the industry in mastering existing and future bonding challenges.

### Further information



For more details of our comprehensive product range, please consult our technical brochure on coating stabilizers and our blends leaflet.

## Antioxidants (AO)

		Physical form						Polyurethane						Hot melt						Styrene block copolymers (SIS, SBS, SEBS, etc.)			
		Acrylic	Waterborne	Solventborne	Reactive	UV curing	Waterborne	Solventborne	Reactive	Olefinic	Acrylic	Silane-modified polymers	Epoxy										
SONGNOX® CS 1010	solid																						
SONGNOX® CS 1076	solid																						
SONGNOX® CS 1135	liquid																						
SONGNOX® CS 2450	solid																						
SONGNOX® CS 1035	solid																						
SONGNOX® CS 565	solid																						
SONGNOX® CS 3114	solid																						
SONGNOX® CS 1330	solid																						
SONGNOX® CS 1024	solid																						
SONGNOX® CS 1680	solid																						
SONGNOX® CS 6260	solid																						
SONGNOX® CS PQ	solid																						
SONGNOX® CS DTDTP	liquid																						
SONGNOX® CS DLTDP	solid																						
SONGNOX® CS DSTDP	solid																						
SONGNOX® CS 5057	liquid																						

The products listed in the grey cells are liquid

■ Recommended ■ Suitable

## Hindered Amine Light Stabilizers (HALS)

SONGSORB® CS 292	liquid			■	■	■			■	■					■	■
SONGSORB® CS 292EP	liquid			■	■	■			■	■					■	■
SONGSORB® CS 770	solid			■	■	■						■	■	■	■	
SONGSORB® CS 770EP	solid			■	■	■						■	■	■	■	
SONGSORB® CS 622	solid								■	■		■	■	■	■	
SONGSORB® CS 622EP	solid								■	■		■	■	■	■	
SONGSORB® CS 119	solid			■	■	■						■	■	■	■	
SONGSORB® CS 119EP	solid			■	■	■						■	■	■	■	
SONGSORB® CS 944	solid			■	■	■						■	■	■	■	
SONGSORB® CS 944EP	solid			■	■	■						■	■	■	■	
SONGSORB® CS 144	solid								■	■		■	■	■	■	
SONGSORB® CS 5100	liquid			■	■	■									■	■
SONGSORB® CS AQ01	liquid	■	■	■	■	■	■	■	■	■					■	
SONGSORB® CS 945	liquid														■	

The products listed in the grey cells are liquid

■ Recommended ■ Suitable

## UV Absorbers (UVA)

		Physical form	Acrylic	Waterborne	Solventborne	Reactive	UV curing	Polyurethane	Waterborne	Solventborne	Reactive	Hot melt	Olefinic	Styrene block copolymers (SIS, SBS, SEBS, etc.)	Acrylic	Silane-modified polymers	Epoxy
SONGSORB® CS 1130	liquid								■	■						■	■
SONGSORB® CS 928	solid										■	■	■			■	
SONGSORB® CS 328*	solid								■	■	■	■	■			■	
SONGSORB® CS 326	solid			■	■	■					■	■	■			■	
SONGSORB® CS 384-2	liquid			■	■	■			■	■						■	■
SONGSORB® CS 900	solid										■	■	■				
SONGSORB® CS 1000	solid			■	■				■	■	■	■	■			■	
SONGSORB® CS 171	liquid								■	■						■	■
SONGSORB® CS 81	solid										■	■	■				
SONGSORB® CS 312EP	solid								■	■	■	■	■			■	
SONGSORB® CS UV1	liquid								■	■							■
SONGSORB® CS 3035	solid										■	■	■				
SONGSORB® CS 3039	liquid			■	■	■			■	■							
SONGSORB® CS 1577	solid										■	■	■				
SONGSORB® CS 1164	solid								■	■	■	■				■	
SONGSORB® CS 400	liquid			■	■	■			■	■						■	■
SONGSORB® CS 400 MPA	liquid			■	■	■			■	■						■	■
SONGSORB® CS 405	solid			■	■	■			■	■		■	■			■	■
SONGSORB® CS 477	liquid			■	■	■			■	■							

The products listed in the grey cells are liquid

■ Recommended ■ Suitable

## SONGWON Blends

SONGNOX® CS B BLENDS	solid			■	■				■			■	■	■			
SONGSORB® CS B5060	liquid				■	■			■	■						■	
SONGSORB® CS B5075	liquid				■				■	■						■	■
SONGSORB® CS B5248	liquid				■	■			■	■						■	■
SONGSORB® CS B5424	liquid				■				■	■							■
SONGSORB® CS B5459	liquid				■				■	■							■
SONGSORB® CS B5866**	solid															■	

The products listed in the grey cells are liquid

■ Recommended ■ Suitable

\*not available in Europe

\*\*use may be restricted through valid US patent, EP patent and/or corresponding patents and patent applications in other countries.



# Specifications overview

## Key to Abbreviations of Physical Forms

- |                                 |                               |                          |                          |
|---------------------------------|-------------------------------|--------------------------|--------------------------|
| ▪ <b>BD:</b> Beads              | ▪ <b>FF:</b> Free Flow        | ▪ <b>MB:</b> Micro Beads | ▪ <b>SB:</b> Semi Bead   |
| ▪ <b>CP:</b> Crystalline Powder | ▪ <b>GR:</b> Granule          | ▪ <b>PS:</b> Pastilles   | ▪ <b>WB:</b> Water Based |
| ▪ <b>DW:</b> Dispersion         | ▪ <b>LQ:</b> Liquid or Molten | ▪ <b>PW:</b> Powder      |                          |

## Transport and Storage

As a general guideline, we recommend storing the products mentioned in this brochure in their original sealed containers in a cold and dry place. For more detailed information on a specific product, please refer to the corresponding **Technical Data Sheet**.

By law, a number of chemical products must be labeled in respect of transport, storage and handling. Thus corresponding care is a prerequisite for their appropriate handling. Furthermore, local legal regulations may apply.



Detailed information is given in the respective **Safety Data Sheets**.



## About SONGWON

A leader in the development, production and supply of specialty chemicals, SONGWON's products touch your life every day, everywhere. Since 1965, we've been driving innovation, partnering for progress and paving the way for a better more sustainable tomorrow with 360° customized solutions.

Headquartered in South Korea, SONGWON is one of the largest manufacturer of polymer stabilizers worldwide. With Group companies and world-class manufacturing facilities across the globe, we are dedicated to providing customers in over 60 countries with high-performance products that meet their individual needs and the best levels of service.

For further information, please go to:  
**[www.songwon.com](http://www.songwon.com)**

# SONGWON INDUSTRIAL GROUP





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SONGWON provides customers with warranties and representations as to the chemical or technical specifications, compositions and/or the suitability for use for any particular purpose exclusively in individual written agreements.

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